Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Acieta
Job Number	FC-25-23129
Part Name	Retainer 1920

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	4	
SP-18-316	3/16" Steel Springs for 18" Drive Unit	11	
SP-18-18	1/8" Steel Springs for 18" Drive Unit	1	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	1	
Outfeed Conveyor	**SN: 414332**		
U1-01-042	Replacement Belt for 1 x 42 Conveyor, White Urethane, Medium Friction Surface	1	
30-7401A	1" Universal Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws

40-7301-RA-SM5M	1" Drive Pulley Assembly	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
SC030R-012-016	Zero-Max Size 30 Double Flex Servo Coupler for Motor to Conveyor	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1	
Control Components			
1469480000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply	1	
2682130000	Weidmueller Network Switch	1	
IV4-G120	Keyence IV4 Amplifier	1	
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2	
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	1	
2080-L20E-20QBB	Micro820 PLC, 20 Point (12 DI / 8 DO), 24V DC, Ethernet	1	
2080-IQ4OB4	I/O Module for Micro820 PLC	1	
B1N1C3	NOARK Electric, B1N Series, Miniature Circuit Breaker, UL 489, 240VAC, 60/125VDC, 1 Pole, Trip Curve C, 3 Amp	2	
1122770000	Weidmuller, TERMSERIES, Relays, No. Of Contacts: 1CO SPDT	4	
1122750000	Weidmuller, TERMSERIES, Relay module, Number of contacts: 1 CO	2	
ZS3EV733-IP65	Baco 40A Main Disconnect	1	
EX9PBA31	Noark Electric 22mm Pushbutton Non-Illuminated - Momentary Flush, 1-N/O	2	
EX9IL2N3	NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC	1	
Sensors and Cables			
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1	
RKT4-225/5M	Lumberg Cordset for Q4X and AV3000	2	
LR-X100C	Keyence Laser Sensor for Part Present and Vision Trigger	3	

RKMV3-224/5M	Lumberg Single Ended 3 Pin M8 Pico Straight Locking Female for LR-X	3
IV4-G500CA	Keyence Vision Sensor Head	1
OP88648	Cordset for IV4 to Control Box	1
Other		
M-FIX-106-34-6	NGI Machine Leveling Feet with Lag Hole	4
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
FCI100	Flexible/Mountable Airjet	2